

**Amendments to the Claims:**

1-15. (cancelled)

16. (new) A security document comprising a substrate (P) as a first constituting part, and at least one other constituting part (1,2,3), and a first security element (S) being applied to or comprised in one of the constituting parts (P,1,2,3), said security element (S) having identifiable properties, the presence of said properties serving as a first authenticating feature for said security document,

wherein at least a further security element (S) having substantially the same identifiable properties is applied to or comprised in at least another of the constituting parts (P,1,2,3) as a second security feature,

wherein said first and second security element (S) are chosen from the group consisting of optically variable pigments, multi-layer thin-film interference pigments, liquid-crystal pigments, holographic pigments, interference-coated particles, thermochromic pigments, photochromic pigments, luminescent compounds, infrared-absorbing compounds, UV-absorbing compounds, magnetic compounds, micro-engraved or micro-textured flake pigments, and forensic marking compounds,

and wherein said first and second security element (S) are applied or added to the constituting parts (P,1,2,3) in a manner to allow a comparison of their properties as a third security feature.

17. (new) A security document according to claim 16, wherein said first and the further security elements are materially the same.

18. (new) A security document according to claim 16, wherein said security document is selected from the group consisting of a banknote, a value paper, an identification document, an access card, a security label and a packaging.

19. (new) A security document according to claim 16, wherein said substrate (P) is chosen from the group consisting of papers, cardboards, textiles, foils, printing layers and polymer sheets.

20. (new) A security document according to claim 16, wherein said other constituting parts (1,2,3) are chosen from the group consisting of printing inks, security threads, windows, fibers, planchettes, foils and decals.

21. (new) A security document according to claim 16, wherein at least one of said security elements (S) is contained in an ink or coating.

22. (new) A security document according to claim 16, wherein at least one of said security elements (S) is contained in or applied to the substrate (P) or one of the constituents thereof.

23. (new) A security document according to claim 16, wherein said substrate (P) comprises a structure of alternating polymer and coating layers.

24. (new) A security document according to claim 16, wherein said security elements are chosen from the group comprising covert security elements.

25. (new) A method for producing a security document comprising a substrate (P) as a first constituting part and at least another constituting part (1,2,3), said method comprising the steps of

a) applying or adding a first security element (S) to one of said constituting parts (P,1,2,3), said security element (S) having identifiable properties, the presence of said properties serving as a first authenticating feature for said security document,

b) applying or adding at least a further security element (S) having substantially the same identifiable properties to another of the constituting parts (P,1,2,3) as a second security feature,

wherein said first and further security elements (S) are chosen from the group consisting of optically variable pigments, multi-layer thin-film interference pigments, liquid-crystal pigments, holographic pigments, interference-coated particles, thermochromic pigments, photochromic pigments, luminescent compounds, infrared-absorbing compounds, UV-absorbing compounds, magnetic compounds, micro-engraved or micro-textured flake

pigments, and forensic marking compounds,

and wherein said security elements (S) are applied or added to the constituting parts (P,1,2,3) in a manner to allow a comparison of their properties as a third security feature.

26. (new) A method according to claim 25, wherein materially the same security element (S) is applied or added to two or more different constituting parts (P) of said security document.

27. (new) A method according to claim 25, wherein at least one of said security elements (S) is applied to a constituting part (P,1,2,3) by a coating or printing procedure.